

**VIT**Vellore Institute of Technology  
(Chartered by the Government of India under section 3 of IIT Act, 1958)REG.NO.:  
22BCM0087NAME OF THE SCHOOL  
CONTINUOUS ASSESSMENT TEST - II  
FALL SEMESTER 2024-2025

SLOT:C1+TC1+TCC1

Programme Name & Branch : B.Tech Chemical Engineering  
 Course Code and Course Name : BCHE304L Chemical Process Technology and Economics  
 Faculty Name(s) : Dr. M. Aslam Abdullah  
 Class Number(s) : VL2024250103259  
 Date of Examination : 15<sup>th</sup> Oct, 2024  
 Exam Duration : 90 minutes

Maximum Marks: 50

**General instruction(s):**

- Answer All Questions
- Use Graph sheet wherever necessary
- Data Book/ Data Sheets are allowed
- M - Max mark; CO - Course Outcome; BL - Blooms Taxonomy Level (1 - Remember, 2 - Understand, 3 - Apply, 4 - Analyse, 5 - Evaluate, 6 - Create)
- **Course Outcomes**
  1. **CO5:** Understand the economic evaluation concepts as applied in the Chemical Process Industries.

| Q. No | Question                                                                                                                                                                                       | M  | CO      | BL |
|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|---------|----|
| 1.    | The purchased price of glass-lined vessels with agitator, baffle, and thermowell is as follows:                                                                                                | 10 | 5       | 3  |
|       | Capacity, gal                                                                                                                                                                                  |    |         |    |
|       | Purchased price FOB factory, \$                                                                                                                                                                |    |         |    |
|       | 500                                                                                                                                                                                            |    |         |    |
|       | 750                                                                                                                                                                                            |    |         |    |
|       | 1000                                                                                                                                                                                           |    |         |    |
|       | 1500                                                                                                                                                                                           |    |         |    |
|       | 2000                                                                                                                                                                                           |    |         |    |
|       | 3000                                                                                                                                                                                           |    |         |    |
|       | a. Construct a graph of the purchased price as a function of capacity on a logarithmic plot.                                                                                                   |    |         |    |
|       | b. Determine whether the six-tenths rule applies.                                                                                                                                              |    |         |    |
|       | c. Derive an equation of purchased price as a function of vessel size.                                                                                                                         |    |         |    |
| 2.    | A small fluids-processing unit is to be constructed adjacent to a large operating unit in a multiproduct chemical plant. The current purchased equipment costs, FOB the vendor's factory, are: | 10 | 5       | 3  |
|       | Equipment                                                                                                                                                                                      |    |         |    |
|       | Number required                                                                                                                                                                                |    |         |    |
|       | Total Purchased price, \$                                                                                                                                                                      |    |         |    |
|       | Tower and internals                                                                                                                                                                            | 1  | 375,000 |    |
|       | Accumulators                                                                                                                                                                                   | 2  | 182,000 |    |



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|                                               |       |  |                                                   |        |  |  |  |  |  |
|-----------------------------------------------|-------|--|---------------------------------------------------|--------|--|--|--|--|--|
| Accumulated depreciation of intangible assets | 950   |  | Accumulated depreciation of tangible fixed assets | 1,000  |  |  |  |  |  |
| Customers advances                            | 100   |  | Computers                                         | 2,000  |  |  |  |  |  |
| Furniture                                     | 5,200 |  | Short-term deposits and guarantees given          | 500    |  |  |  |  |  |
| Receivable (income tax refund)                | 50    |  | Salary payable                                    | 20     |  |  |  |  |  |
| Short-term debt                               | 2,000 |  | Capital stock                                     | 21,000 |  |  |  |  |  |
| Cash                                          | 1,335 |  | Adjustments in value of cost of sale              | 50     |  |  |  |  |  |
| Long-term debt with credit institutions       | 2,000 |  | Accounts receivable                               | 200    |  |  |  |  |  |
| Constructions                                 | 5,000 |  | Constructions in progress                         | 300    |  |  |  |  |  |
| Impairment of inventories                     | 100   |  |                                                   |        |  |  |  |  |  |

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|    |                                                                                                                                                                                                                                                                    |       |                                              |       |    |     |
|----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------------------------------------------|-------|----|-----|
|    | Receivers                                                                                                                                                                                                                                                          | 3     | 450,000                                      |       |    |     |
|    | Heat exchangers                                                                                                                                                                                                                                                    | 6     | 726,000                                      |       |    |     |
|    | Pumps and motors                                                                                                                                                                                                                                                   | 5     | 200,000                                      |       |    |     |
|    | Miscellaneous                                                                                                                                                                                                                                                      |       | 160,000                                      |       |    |     |
|    | If the delivery charges are 5% of the purchased price, estimate the fixed capital investment, using the Wroth methods.                                                                                                                                             |       |                                              |       |    |     |
| 3. | A couple takes out a \$75,000 mortgage on a house at 8% interest compounded monthly and agrees to pay it off in 20 years with monthly payments. How much are the monthly payments? How much will be left to pay off after the 100th payment?                       |       |                                              | 10    | 5  | 3   |
| 4. | A refinery is planning the addition of a small dewaxing unit. It is estimated that the fixed capital investment is \$63MM. Prepare a depreciation schedule using the MACRS method with half-year convention. What is the book value at the end of the fourth year? |       |                                              | 10    | 5  | 3   |
| 5. | Prepare a Balance Sheet for the XYZ Co., for the year ending 31 <sup>st</sup> December 2017 for the following details. All values are in \$(000s)                                                                                                                  |       |                                              |       |    |     |
|    | Long-term holdings in equity                                                                                                                                                                                                                                       | 2,500 | capital receivable                           | 5,000 |    |     |
|    | Prior years' negative income                                                                                                                                                                                                                                       | 300   | Accounts payable for goods                   | 50    |    |     |
|    | Income for the year                                                                                                                                                                                                                                                | 1,925 | Legal reserve                                | 1,600 |    |     |
|    | Vehicles                                                                                                                                                                                                                                                           | 4,000 | Payable to public authorities                | 220   |    |     |
|    | Other owners' contributions                                                                                                                                                                                                                                        | 200   | Intellectual property                        | 4,000 | 10 | 5 3 |
|    | Interest receivable                                                                                                                                                                                                                                                | 50    | Expenses paid in advance                     | 270   |    |     |
|    | Inventories                                                                                                                                                                                                                                                        | 1,000 | Short-term credit from tangible fixed assets | 500   |    |     |
|    | Shares in the entity                                                                                                                                                                                                                                               | 1,000 | Capital grants                               | 1,500 |    |     |
|    | Interest payable                                                                                                                                                                                                                                                   | 10    | Provisions for environmental actions         | 500   |    |     |